

COURSE OVERVIEW ME0137-4D Tank Design, Construction, Inspection & Maintenance

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Course Title

Tank Design, Construction, Inspection Maintenance

Course Date/Venue

October 07-10, 2024/TBA Meeting Room, The H Dubai Hotel, Sheikh Zayed Road, Dubai, UAE

Course Reference

ME0137-4D

Course Duration/Credits

Four days/2.4 CEUs/24 PDHs

Course Description









This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.

Aboveground atmospheric storage tanks store a diverse variety of liquids used in the hydrocarbon processing industry at oil/gas fields, refineries, petrochemical plants, marine terminals, bulk storage, oil depots and marketing terminals. They are also part of the support facilities in other industries, such as fuel storage tanks at power plants. These tanks have gained importance and visibility in recent years due to failures that have resulted in hydrocarbon spills and environmental impact. Following these incidents, there has been a marked increase in governmental regulation and industry attention to tanks. Therefore, establishing a programme for evaluating the structural integrity of aboveground atmospheric storage tanks has become an important priority.

A tank maintenance, inspection, and integrity evaluation programme can only be effective if it also considers tank design requirements. Recognizing the primary features of these tanks and understanding how they are designed provide the information needed to better understand their maintenance and inspection requirements. The first part of this course focuses on atmospheric storage tank design requirements in accordance with API 650.



















Once the basics of storage tank design have been established, the course will turn to inspection and maintenance requirements in accordance with API 653. The course includes slides of actual installations, sample problems, and classroom exercises to illustrate specific points and give course participants the opportunity to practice application of the topics discussed. It is recommended that participants bring copies of API 650 and API 653 to the course. Participants are asked to bring their laptops or hand-held calculators to the course.

This course is intended to give participants a comprehensive understanding of the design, construction, inspection and maintenance of above ground storage tanks which are used in the refining and chemicals industries. It will include an introduction to the API Standard 650 and API Standard 653 and will cover industry practices for long term tank maintenance, inspection and best practices for sustaining operational integrity. The focus of the course will be on introducing work practices for tank operation/inspection/maintenance which are practical and have proven successful in preventing unplanned outages and major incidents.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply systematic techniques on the design, construction, inspection and maintenance of storage tank in accordance with the API 650 and API 653 standards
- Discuss the codes and standards used for design and repair of storage tanks
- Identify the storage tank types and features as well as material selection covering material property considerations and acceptable material specification
- Recognize the mechanical design requirements, fabrication details and inspection and testing requirements
- Discuss vents and fire protection systems including API Recommended Practice 651 and 652
- Explain the API-653 standard and carryout tank inspection and record keeping
- Employ tank component evaluation, leak detection methods and tank repair and alteration
- Apply proper removal, repair and replacement of shell plate material including repair, addition, replacement and alteration of shell penetrations
- Illustrate dismantling methods, reconstruction, welding inspection and hydrostatic testing

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes electronic version of the course materials, sample video clips of the instructor's actual lectures & practical sessions during the course conveniently saved in a Tablet PC.



















Who Should Attend

This course covers systematic techniques and methodologies on the design, construction, inspection and maintenance of storage tanks for those who have engineering, inspection, maintenance, facility integrity and/or management responsibility related to aboveground atmospheric storage tanks that store hydrocarbon liquids. Those with engineering, inspection, facility integrity or maintenance responsibilities will benefit from the discussion and practical application of the API 650 and API 653 requirements. Those with management responsibility will benefit by gaining a better overall understanding of design, inspection and maintenance requirements and why these are important.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-

- ACCREDITED
- PROVIDER

The International Accreditors for Continuing Education and Training (IACET USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



British Accreditation Council (BAC)

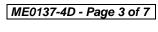
Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



















Course Instructor(s)

This course will be conducted by the following instructor However, we have the right to change the course instructor prior to the course date and inform participants accordingly:



Mr. Kyle Bester is a Senior Mechanical & Process Engineer with extensive years of practical experience within the Oil & Gas, Power & Water Utilities and other Energy sectors. His expertise includes Bearing & Bearing Failure Analysis, Centrifugal, Reciprocating & Screw Compressor, Gas Turbine Repair, Pump Installation & Operation, Compressors & Turbines Troubleshooting, Coupling, Gear Boxes, Bearings & Lubrication, Mechanical Seals, Bearings & Seals, Pressure Vessel Design & Analysis, Steam & Gas Turbine, High Pressure Boiler Operation, Compressors Operation & Maintenance, Pipe Maintenance & Repair, Centrifugal & Positive Displacement Pump, Rotating Machinery, PD

Compressor & Gas Engine Operation & Troubleshooting, Hydraulic Tools & Fitting, Mass & Material Balance, Water Distribution & Pump Station, Tank Farm & Tank Terminal, Process Piping Design, Stack & Noise Monitoring, HVAC & Refrigeration Systems, Condition Monitoring System, Maintenance Planning & Scheduling, Maintenance Shutdown & Turnaround, Maintenance Audit Best Practices, Maintenance & Reliability Management, Reliability, Availability & Maintainability (RAM), Root Cause Analysis, Reliability-Centered Maintenance (RCM), Reliability Engineering Analysis (RE), Root Cause Analysis (RCA), Asset Integrity Management (AIM), Reactive & Proactive Maintenance, Mechanical & Rotating Equipment Troubleshooting & Maintenance, Maintenance Management & Cost Control, Operation of the Hydrocarbon Process Equipment, Fired Heaters, Air Coolers, Heat Exchangers, Crude Desalter, Pressure Vessels & Valves, Flare, Blowdown & Pressure Relief Systems Operation, Separation Techniques, Bulk Liquid Storage Management & Tanks Cleaning, Ammonia Manufacturing & Process Troubleshooting, Process Equipment Design, Process Reactors and Chemical Engineering. Further, he is also well-versed in Water Reservoir, Water Tanks, Water Pumping Station, Water Distribution System, Water Network System, Water Pipes & Fittings, Water Hydraulic Modelling, Water Storage Reservoir, Reservoirs & Pumping Stations Design & Operation, Pumping Systems, Interconnecting Pipelines, Water Network Hydraulic Simulation Modelling, Water Supply Design, Water Balance Modelling, Water Distribution Network, Water Network System Analysis, Water Forecasts Demand, Water Pipelines Materials & Fittings, Water Network System Design, Pump Houses & Booster Pumping Stations, Potable Water Transmission, Water Distribution Network, Districts Meters Areas (DMAs), Water Supply & Desalination Plants Rehabilitation, Water Reservoirs & Pumping Stations, Water Network System Extension, Water Network System Replacement & Upgrade, Water Networks Optimization, Water Supply & Distribution Systems Efficiency & Effectiveness, Pipe Materials & Fittings, Service Reservoir Design & Operation, Pipes & Fittings, Water Network System Design & Operation, Supply Water Network Rehabilitation, Water Loss Reduction, Main Water System Construction, Main Water Line Construction, Transmission & Distribution Pipelines, Water Distribution Design & Modelling, Water Supply System, Oilfield Water Treatment, Best Practice in Sewage & Industrial Wastewater Treatment & Environmental Protection, Water Distribution Design & Modelling, Desilting, Treating & Handling Oily Water, Water Chemistry for Power Plant, Water Sector Orientation, Environmental Impact Assessment (EIA). He is currently the Part Owner & Manager of Extreme Water SA wherein he manages, redesigned and commissioned a water and wastewater treatment plants.

During his career life, Mr. Bester has gained his practical and field experience through his various significant positions and dedication as the Project Manager, Asset Manager, Water Engineer, Maintenance Engineer, Mechanical Engineer, Process Engineer, Supervisor, Team Leader, Analyst, Process Technician, Landscape Designer and Senior Instructor/Trainer for various international companies, infrastructures, water and wastewater treatment plants from New Zealand, UK, Samoa, Zimbabwe and South Africa, just to name a few.

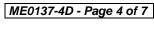
Mr. Bester holds a Diploma in Wastewater Treatment and a National Certificate in Wastewater & Water Treatment. Further, he is a Certified Instructor/Trainer, an Approved Chemical Handler and has delivered numerous courses, trainings, conferences, seminars and workshops internationally.



















Training Methodology

All our Courses are including Hands-on Practical Sessions using equipment, State-ofthe-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US\$ 4,500 per Delegate + VAT. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1 Monday 07th of October 2024

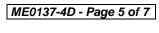
Day 1	Monday, 07 th of October 2024
0730 - 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	Codes & Standards Used for Design & Repair of Storage Tanks
	Design Standers for Tank Design and Repair • Standards Used for Storage Tank
	Gauging System • Standards Used for Firefighting System for Storage Tanks
0930 - 0945	Break
0945 - 1100	API-650: Storage Tank Types & Features
	Tank Types and Functions • Primary Components • Appurtenances • Design
	Specifications
1100 – 1230	API-650: Material Selection
	Material Property Considerations • Acceptable Material Specification
1230 - 1245	Break
1245 - 1420	API-650: Mechanical Design Requirements
	Mechanical Design Parameters • Shell Thickness Determination • Wind Girder
	Requirements • Nozzle Design Details • Roof Requirements • Bottom
	Requirements • Designing Tanks for Small Internal Pressures • Optional Design
	Basis for Small Tanks • Elevated Temperature Storage Tanks • Austenitic Stainless
	Steel Storage Tanks
1420 – 1430	Recap
1430	Lunch & End of Day One



















Tuesday, 08th of October 2024 Day 2

0730 - 0900	API-650: Fabrication Details
	Types of Welded Joints • Welding Methodology • Weld Detail Requirements
0900 - 0915	Break
0915 – 1100	API-650: Inspection & Testing Requirements
	Types of Weld Defects • Inspection Methods • Inspection Requirements
1100 – 1230	API-650: Inspection & Testing Requirements (cont'd)
	Dimensional/Tolerances • Testing
1230 – 1245	Break
1245 – 1420	API-650: Vents & Fire Protection Systems
	Pontoon for Floating Roof Tank • Vents for Fixed Roof Tanks • Vents for Floating
	Roof Tanks • Fire Protection Systems • Platform with the Ladder • Design,
	Repair / Modification
1420 - 1430	Recap
1430	Lunch & End of Day Two

Dav 3 Wednesday, 09th of October 2024

Day 3	Wednesday, 09 Of October 2024
0730 - 0930	API-650: Supplementary Information
	API Recommended Practice 651 ● API Recommended Practice 652
0930 - 0945	Break
0945 – 1100	API-653: Introduction
	Scope of API-653 • Definitions • Starting an API-653 Compliance Program •
	Cost of an API-653 Compliance Program
1100 – 1215	API-653: Tank Inspection
	Objectives • Prioritization • Inspection Frequencies • Record Keeping • Inspector
	Qualification
1215 – 1230	Break
1230 - 1430	API-653: Tank Component Evaluation
	Shell • Bottom • Nozzles • Roof • Foundation • Shell and Bottom Settlement
1420 – 1420	Recap
1430	Lunch & End of Day Three

Thursday, 10th of October 2024 Day 4

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API-653: Leak Detection Methods
Break
API-653: Tank Repair & Alteration General Considerations • Material Considerations • General Requirements for Repair and Alteration • Removal, Repair, and Replacement of Shell Plate Material • Repair, Addition, Replacement, and Alteration of Shell Penetrations • Repair of Tank Bottoms • Tank Roof Repair
API-653: Dismantling & Reconstruction Dismantling Methods • Reconstruction • Dimensional Tolerances
Break
API-653: Examination & Testing General ● Welding Inspection ● Hydrostatic Testing
Course Conclusion Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course
POST-TEST
Presentation of Course Certificates
Lunch & End of Course





















Practical Sessions

This practical and highly-interactive course includes real-life case studies and exercises:-



Course Coordinator

Mari Nakintu, Tel: +971 2 30 91 714, Email: mari1@haward.org















